

Date: Thursday, 05/02/2009 3:47:26 PM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 45567-1
Estimate Number : 12443
P.O. Number :
This Issue : 05/02/2009 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : R & D SM/MED FAB
Previous Run : 38933
Written By :
Checked & Approved By : JD 09-02-06
Comment : EST rev A 05.06.06 preliminary EC
est rev b 06.07.31 re-design EC
est rev C 07.04.09 revB dwg EC

Drawing Name : BASKET (A119) ARMS
Part Number : D3518041
Drawing Number : D3518 REV.B
Project Number : N/A
Drawing Revision : B
Material :
Due Date : 03/03/2009 Qty: 3 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D23245 Strap



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)
Strap
batch: 39638

2.0 D35181 Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
FWD ARM
Batch: B 46037

3.0 D35183 Stainless Steel Ball Joint Rod End



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
AFT ARM
Batch: B39029

4.0 AN313A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)
Bolt
Batch: M 104746

5.0 AN316C6R Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)
Nut
batch: M19620x5 M6209x5

Process Sheet

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Drawing Name: BASKET (A119) ARMS

Job Number: 45567

Part Number: D3518041

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	AN960JD10	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total: 40.0000 Each(s)

Washer

Batch: M110139

SS 09/02/17 (X10)

7.0	MS21042L3	Nut
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 20.0000 Each(s)

Nut

Batch: M109798

SS 09/02/17 (X10)

8.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per dwg D3518

FF 09/02/25

(3)

9.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SS 09/02/25 (X2)

10.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify with Part # D3518-041 using fine point permanent ink marker and Stock

Location: _____

SS 09/02/25 (3)

11.0	QC21	FINAL INSPECTION/W/O RELEASE
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09/02/26

Comment: FINAL INSPECTION/W/O RELEASE

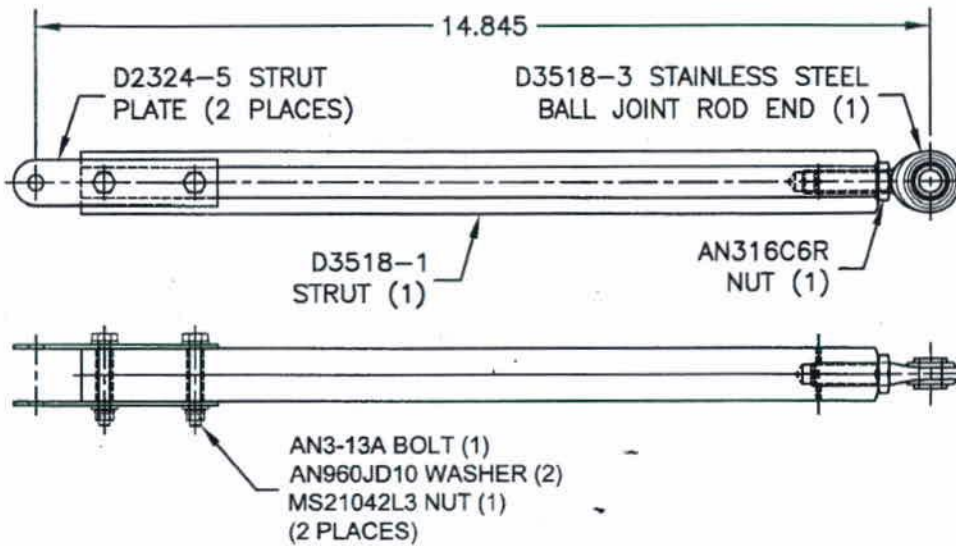
Job Completion



U 09/02/25

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED <i>[Signature]</i>	DRAWING NO. D3518	REV. B SHEET 1 OF 3
DATE 06.10.23		TITLE BASKET (A119) STRUT	SCALE 1:3
A	06.06.21	NEW ISSUE	
B	06.10.23	RE-DESIGN	

**D3518-041 STRUT ASSEMBLY**

QTY -041	Part Number	Description
X	D3518-041	STRUT ASSEMBLY
2	D2324-5	STRUT PLATE
1	D3518-1	STRUT
1	D3518-3	STAINLESS STEEL BALL JOINT ROD END
2	AN3-13A	BOLT
1	AN316C6R	NUT
4	AN960JD10	WASHER
2	MS21042L3	NUT

NOTES:

- 1) IDENTIFY WITH DART P/N "D3518-041" USING FINE POINT PERMANENT INK MARKER

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 45567

RELEASED

06.11.17 *[Signature]*

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